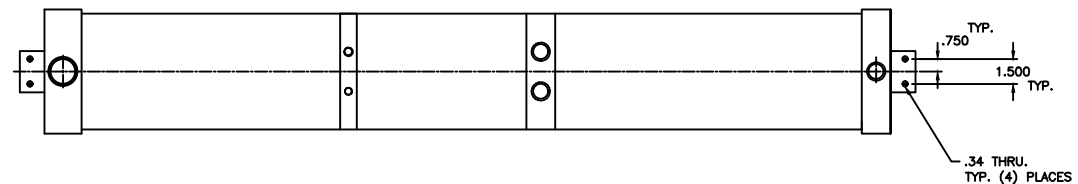
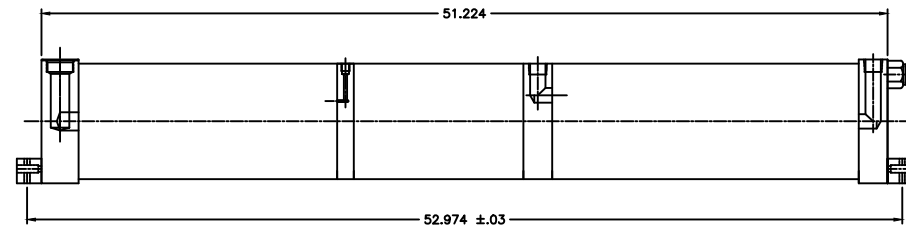


1.88-12 THREAD



SHIPPING DATE BASED UPON THE PROMPT RETURN OF THIS APPROVAL DRAWING TO AEC/HYPERTEC, PLEASE FIRM THE SIGNED AND DATED DRAWING TO AEC AT 734-529-8844

APPROVED BY:

DATE:

HPS-30 TON				AEC				Aries Engineering Company, Inc.			
AIR PORTS				130 ARIES DRIVE DUNDEE, MI 48131				PH. (734) 529-8853 FAX (734) 529-8844			
AIR PORTS				TOLERANCE UNLESS OTHERWISE SPECIFIED				DESCRIPTION			
A1 1/8 NPT				INCH DIMENSIONS				30 TON "HYPER" CYLINDER			
B1 1/8 NPT				TWO PLACE DECIMAL ± .015				SERIES "E"			
A2 1/8 NPT				THREE PLACE DECIMAL ± .005				4.00 TOTAL STROKE			
B2 1/8 NPT				ANGLES ± 1°				.50 HIGH PRESSURE STROKE			
OUTLET FLOW				BREAK ALL UNNECESSARY SHARP CORNERS				MATERIAL SEE BILL OF MATERIAL			
LBS. FORCE PER PSI				SEQUENCE				DRAWN JCM			
1 TOTAL STROKE				DATE 7/31/25				SCALE			
AIR CONSUMPTION PER				SEQUENCE				DWG. No.			
438 CUBIC FEET				DATE 7/31/25				HPS-30-4.00-.50-FH-LTI-LC			
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